



Dart Aerospace Ltd.
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D2397-3**Job Sheet 205659****Part No:** D2397-3**Job Qty:** 20 pcs**Part Name:** Rubber Cushion**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 1/15/20**Job Tracking No:****Due Date:** 1/22/20**Created By:** Jennifer Renwick**Type:** SOLD**Description:****Note:** DWG REV C IPP A 98.12.15 New Issue DM**Ship Via:**

Order 22428
Rework steps

Bill of Materials

Dart Aerospace Ltd.
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Container No: S249276**Part:** D2397-3**Job No:** 205659**Serial No/Batch:** S249276**Revision:****Inspector:****Exp Date:****Instructions:** Various STC's**Date:** 01/21/20

Job Routing									
Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	26 pcs	1/22/20		0.00	1.63	Small Fab - 1		JAN 21 2020
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		
							Small Fab - Various 1		
110	QC 5	26 pcs	1/22/20		0.00	0.00	QC 5 - 10		JAN 21 2020
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50	DAS	
							QC 5 - 30	30	
							QC 5 - 40	9.89	
							QC 5 - 61		
							QC 5 - 81		
120	Packaging 3-1 - Stock - B4B	26 pcs	1/22/20		0.00	0.00	Packaging 3 - 1 - B4B		JAN 21 2020
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 8 - B4B	DAS	
							Packaging 3 - 37 - B4B	30	
								9.89	
130	QC 21 - SA	26 pcs	1/22/20		0.00	0.00	QC 21 - SA - 21	DAS	JAN 21 2020
							QC 21 - SA - 70	21	
							QC 21 - SA - 53	9.89	
Part Op 100 - Cut and punch per Dwg D2397 using Template DT 8199 and Punch DT 8200 Descriptions: 110 - (QC5- Inspect part completeness to step on W/O) 120 - (Identify as per dwg & Stock Location: _____), LOCATION : GA 123 130 - (QC21- Final Inspection - Work Order Release)									
Job BOM									
Part / Item	Component Name	Quantity	Operation	Container					
MNEO60S.063	Neoprene Sheet 0.063	1.0400 sf (.04 ea)	100-Small Fab - 1	5165308					
Job Allocations									
Operation	Component Part	Required	Inventory	Allocated					
100-Small Fab - 1	MNEO60S.063	1	181	0					

Part Specifications
Specifications could not be found.

Plex 1/15/20 12:35 PM Dart.Renwick.Jennifer



DESIGN	DRAWN BY	DART AEROSPACE LTD	
BW	<i>CP</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. C
<i>KE</i>	<i>CP</i>	D2397	SHEET 1 OF 1
DATE	TITLE		SCALE
98.12.03	RUBBER CUSHION		2:3
A	95.03.22	NEW ISSUE	
B	96.02.16	ADDED D2397-3	
C	98.12.03	D2397-3 REDESIGNED; ADDED D2397-5	

RELEASED
98.12.14 KE

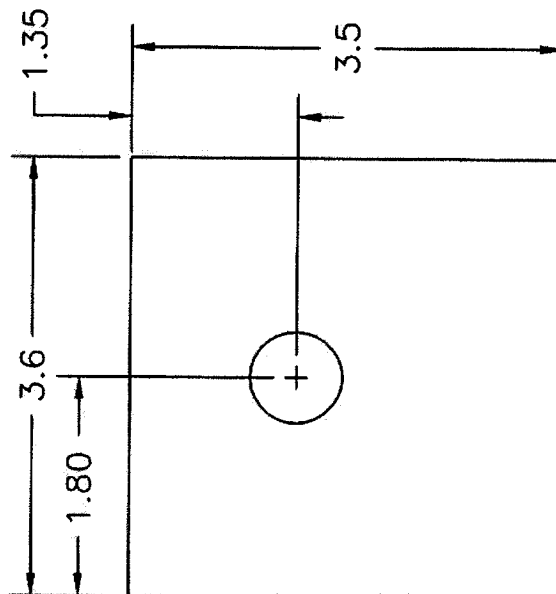
~~SUPERCEDED BY~~

UNDER REVIEW

01.03.05 CP

DESIGN OK, BUT CHECK
WITH JTB BEFORE
MANUFACTURE

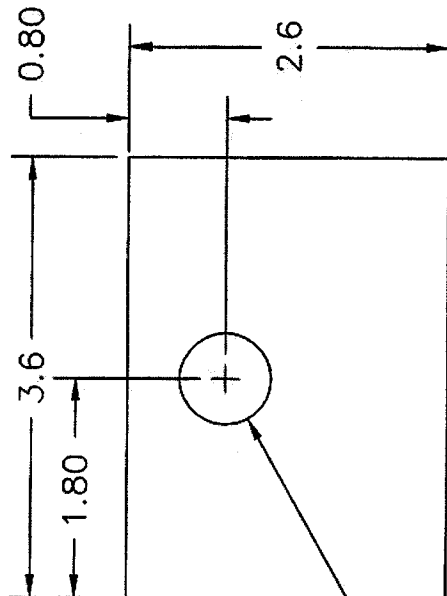
CP 09.11.09



D2397-5
CUT USING DT8198

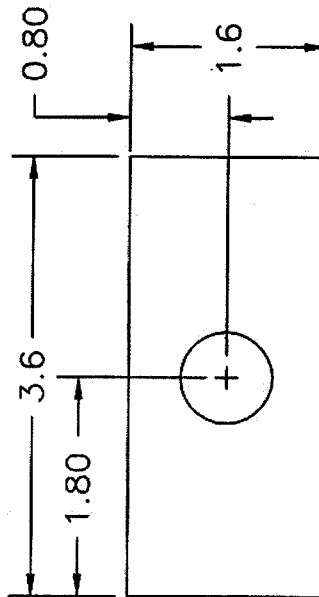
SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 205659

MATERIAL: 60 DUROMETER NEOPRENE 1/16" THICK
(POSSIBLE SUPPLIER: ACCURATE RUBBER, P/N 251000002)
TOLERANCES PER PART QSI 018 UNLESS OTHERWISE NOTED



D2397-1
CUT USING DT8199

Ø0.75
(TYP)



D2397-3
CUT USING DT8199

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS			
		Skid-tube ☐ Machining ☐ Large Fab ☐	Cross tube ☐ Small Fab ☐ Finishing ☐	Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐	Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐
Date :	Sequence #:		QTY Affected :		MRB (QSI042)
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor		
			QC / QA Coordinator		
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY			
		☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled	☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function	☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up	☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread
		Other/Details:			